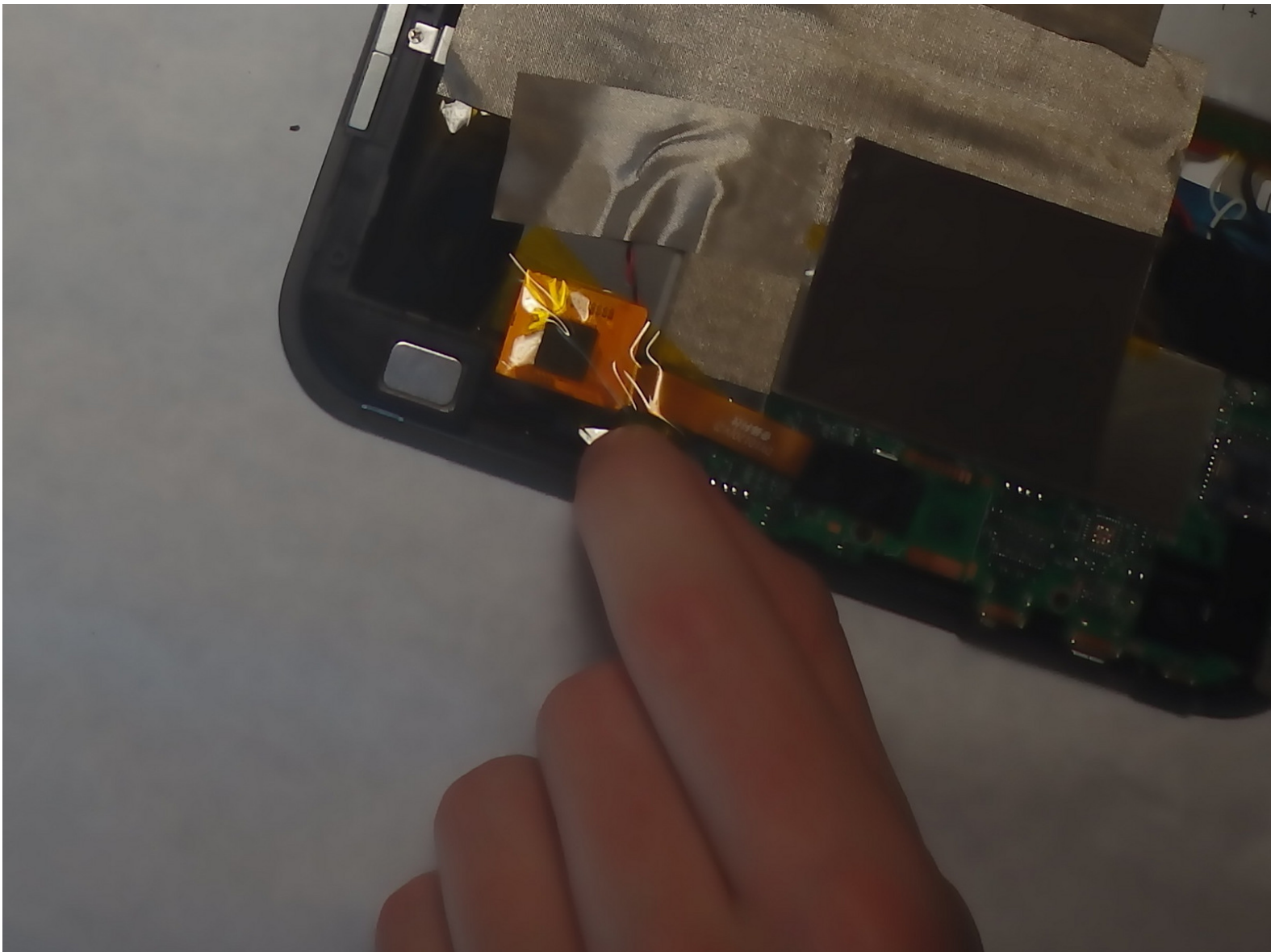




# Unbranded UB-15MS10 Speaker Replacement

This guide explains in detail how to replace a broken speaker.

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## INTRODUCTION

This guide walks you through how to replace a broken speaker on your UnBranded Tablet.

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### TOOLS:

- [Phillips #00 Screwdriver](#) (1)
  - [Phillips #0 Screwdriver](#) (1)
  - [iFixit Opening Picks set of 6](#) (1)
  - [iFixit Opening Tools](#) (1)
  - [Spudger](#) (1)
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## Step 1 — Back Panel



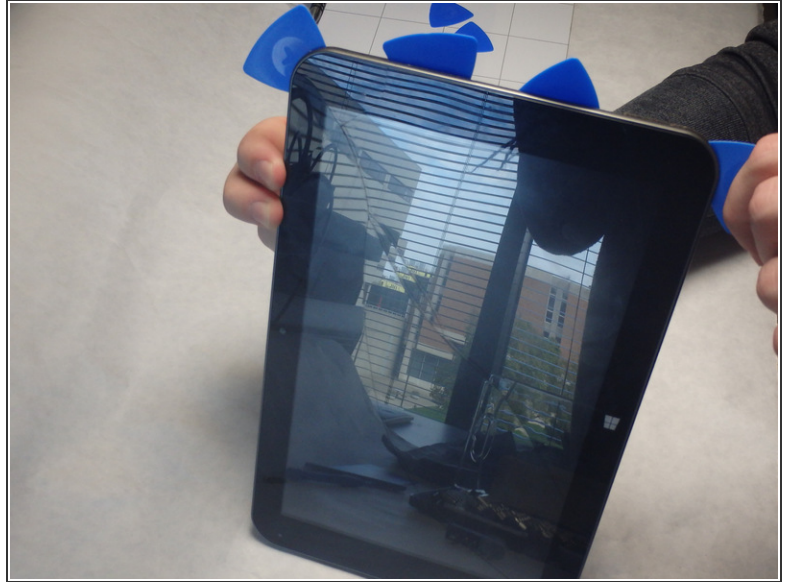
- Remove the cover over the Micro SD outlet by using a plastic opening tool to pry open and push out the cover panel.

## Step 2



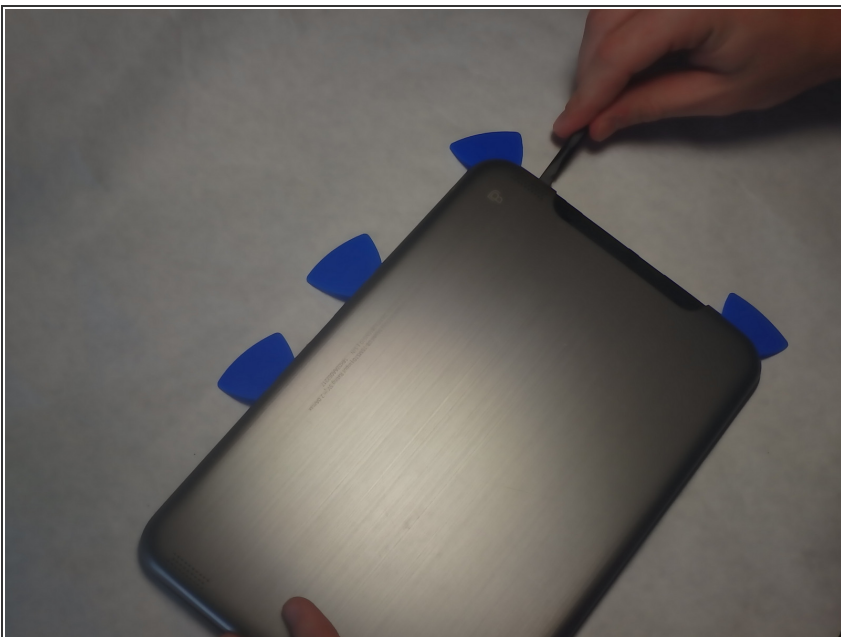
- Remove the two 4-mm #0 screws from the inside of the Micro SD compartment.

## Step 3



- Insert blue guitar picks in the crease between the top and bottom panels starting on the same end as the Micro SD slot.
- ① Inserting the picks directly under the Micro SD compartment was the easiest place to get started. It still requires some force.

## Step 4



- Insert the black spudger between the guitar picks in order to pry open gaps between the blue guitar picks.
- As the gaps open, slide the guitar picks along the sides to separate the panels.

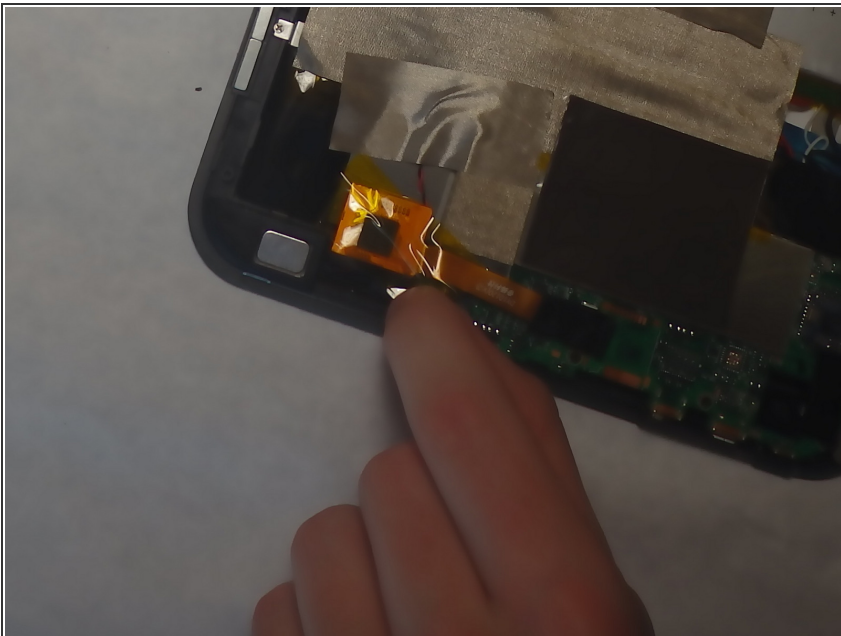


## Step 5



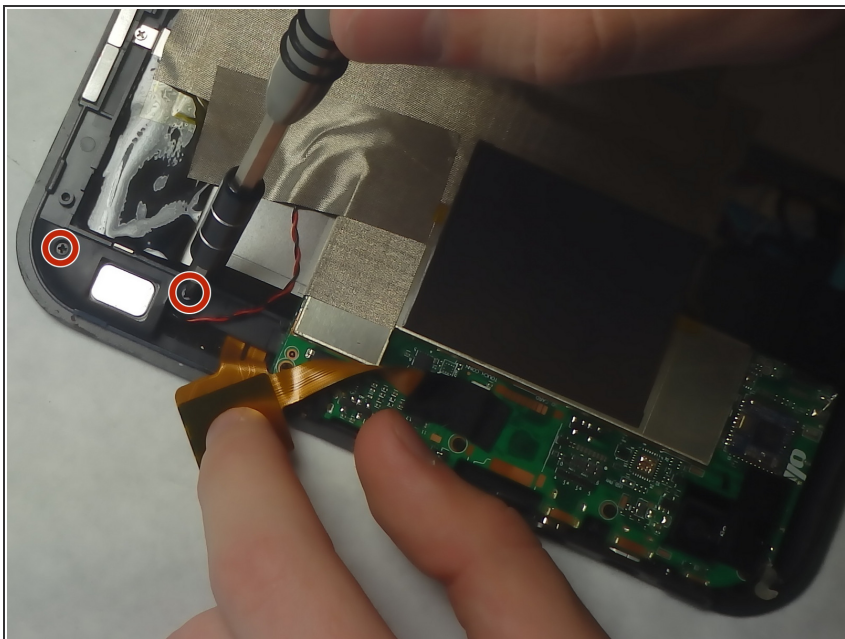
- Pry all four sides apart using the blue guitar picks and the black spudger until they can easily be pried apart by hand.

## Step 6 — Speaker



- Remove the yellow tape from the speaker.

## Step 7



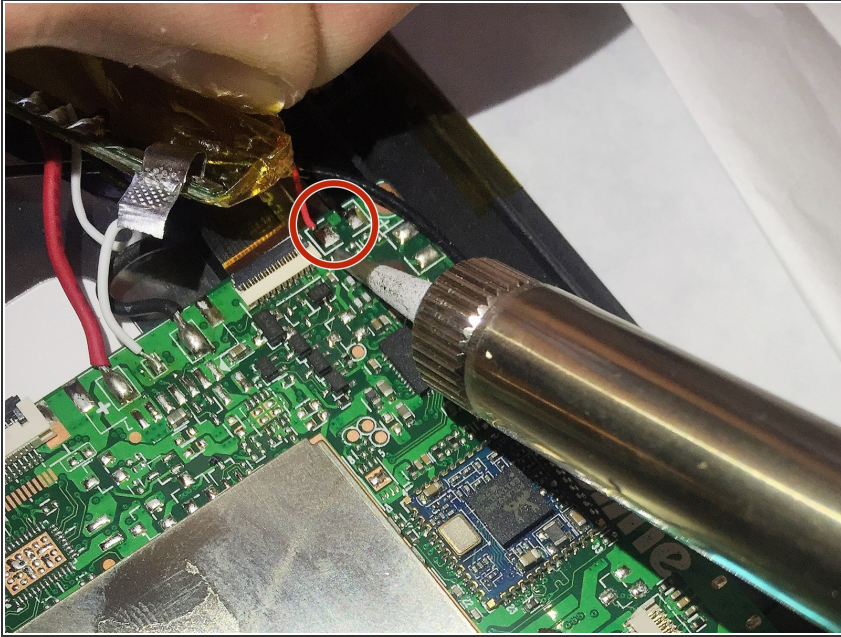
- Remove the two 4-mm #0 screws holding the speaker in place.
- ⓘ The copper-colored plastic piece covering the speaker does not need to be removed from the device, move it to the side to reach the screws.

## Step 8



- Remove the silver tape covering the speaker's black and red wires.

## Step 9



- Reflow the solder of the black and red wires from the circuit board by using the soldering iron.
- ⓘ For more information about using a soldering iron [click here](#).

To reassemble your device, follow these instructions in reverse order.

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